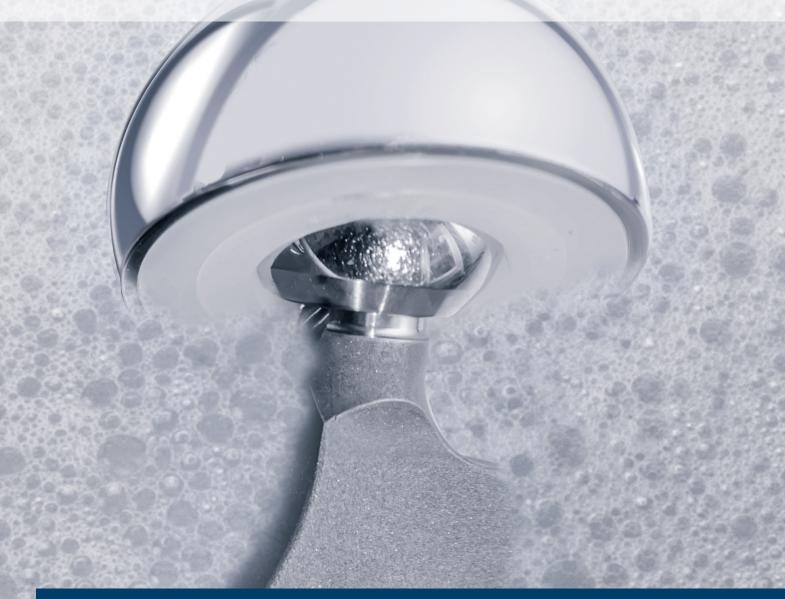
Protection upgraded





Surface Treatment for Medical Devices Industrial Parts Cleaning & Corrosion Protection

SurTec Group



SurTec's Superior Chemical Specialities: Market-established products and technical support

- **Water-based Cleaners**
- **Electropolishing & Passivation**
- Anodizing
- **Bare Metal Corrosion Protection**
- Anti-Friction Coatings
- Chemical Deburring
- Decorative Electroplating
- Cathodic Corrosion Protection
- Phosphoric Acid Derouging
- Phosphating and Phosphate Replacements
- Metal Pre-Treatment before Powder Coating

Product highlights:

- SurTec 650: Bare metal corrosion protection for aluminum with low surface resistance
- SKlübertop TP 38-901: NSF H1-registered and approved according to DVGW, WRAS, and ACS (anti-friction coating for elastomers)
- SurTec 459: Proven electrolyte for electropolishing
- SurTec 168 LT: Low-temperature cleaner to reduce energy costs
- SurTec 572: Nitric acid-free passivation for stainless steel
- SurTec 104: Neutral cleaner for ultrasonic baths
- SurTec 025 HP: Surfactant-free cleaning component for the highest cleanliness requirements
- SurTec Coat 2450: Ready to use high-pressure resistant, hygrosetting anti-friction coating

TECHNICAL **WHITEPAPER**

Cleaning | Passivation | Electropolishing

Protection UPGRADED

PROCESS MANAGMENT CHEMICAL SPECIALTIES CLEANING VALIDATION

MEDICAL DEVICES

BEST PRACTICES ABOUT SURTEC

Sur Tec



Industrial Parts Cleaning of Medical Devices

		Products	pH- value	Process techniques				Substrates					Effective range					Characteristics
				Ultrasound cleaning	Spray and injection cleaning	Soak cleaning	Flood washing	Aluminum	Stainless Steel	Titanium	Plastics	Ceramics/ Glasses	Degreasing	Demulsi- fying	Emulsi- fying	Hydro- phobic Effect	Temporary corrosion protection	
1C-systems	Acid	SurTec 026	2,6 (10 g/l)	\checkmark		\checkmark		•	\checkmark	\checkmark	\checkmark	•	\checkmark	/	\checkmark			Acid cleaner which removes fats, oils and oxide lay fast and without residues.
	Neutral	SurTec 102 FL HP*	8,3 (conc.)	\checkmark	\checkmark	•	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark			\checkmark	Fast demulsifying cleaning agent for nearly all substrates with a temporary corrosion protection.
		SurTec 104	8,9 (conc.)	\checkmark		\checkmark		\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark		\checkmark	•	\checkmark	Emulsifying cleaning agent for nearly all substrate with a temporary hydrophobic layer.
	Alkaline	SurTec 113	11,7 (10 g/l)	\checkmark	\checkmark	•	\checkmark		\checkmark	\checkmark		•	\checkmark	\checkmark				Excellent demulsifying cleaner for nearly all types plastics.
-0-0		Legend		Surfactant	Surfactant	Surfactant	Surfactant	Builder	Builder	Builder	Builder	Builder	Builder	Surfactant	: Surfactant	Builder	Builder	Spectrum of a Surfactant and a Builder
2C-systems	Surfactant	SurTec 089	9,8 (2 Vol %)	\checkmark		\checkmark	/			1				\checkmark	1			Demulsifying surfactant showing the best performance by ultrasonic cleaning in combinatic with the builders SurTec 132, SurTec 138, SurTec C or SurTec 199.
		SurTec 086	5,7 (20 g/l)		\checkmark	</td <td>\checkmark</td> <td></td> <td></td> <td>1</td> <td></td> <td></td> <td></td> <td>\checkmark</td> <td></td> <td></td> <td></td> <td>Sprayable surfactant that best performs by ultrasonic cleaning with the builders SurTec 132, SurTec 138, SurTec 025 or SurTec 199.</td>	\checkmark			1				\checkmark				Sprayable surfactant that best performs by ultrasonic cleaning with the builders SurTec 132, SurTec 138, SurTec 025 or SurTec 199.
	Builder	SurTec 411 HP*	6,3 (20 g/l)					\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark					High precision cleaner free of borates, phosphorus silicates and surfactants.
		SurTec 138	12,6 (20 g/l)						\checkmark	\checkmark	•	\checkmark	\checkmark					High alkaline builder which removes all residues with low effort in combination with the surfactan SurTec 086 or SurTec 089.
		SurTec 025 HP*	1,0 (conc.)					•	\checkmark	\checkmark	\checkmark	•	\checkmark			\checkmark	\checkmark	Acid Builder for all materials which removes all residues with low effort and leave the surface residue-free. Best performs in combination with t surfactants SurTec 086 or SurTec 089.
		SurTec 199	12,4 (10 g/l)						\checkmark	\checkmark	\checkmark		\checkmark					Excellent alkaline builder for nearly all types of opti glasses and lenses showing the best performance with the surfactants SurTec 086 or SurTec 089.

Verfectly suited Verduct was developed for this special substrate 🕒 Limited usability (please ask Technical Centre before usage) *HP stands for High Purity and was is specially developed for precision requirements.





About SurTec

SurTec develops, manufactures, and supplies specialty chemicals for cleaning and surface treatment across a variety of materials and industries.

Our direct sales approach integrates experiences and best practices directly into similar projects, enhancing customer value. In addition to an excellent price-performance ratio, SurTec distinguishes itself above all through its lived sustainability and worldwide availability in more than 40 countries. By eliminating difficult-to-rinse components and the use of recyclable cleaning components in the aqueous system, the integration of rinsing steps can achieve effective processes right through to residue-free cleaning. You will receive expert advice and support in questions regarding ensuring biocompatibility (according to ISO 10993-5) or achieving predefined purity goals.

Through its global presence with own Regional Technical Centers and in-country field labs, SurTec can target and respond quickly to customer needs, develop solutions or make samples.



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For more products and information, see www.SurTec.com



